

# AMPCO® Filler Materials Selection Chart

Creation date: 2009/10/3

	Supply format	Bare 36" (914mm) Filler Rod	Spooled Wire	Covered Electrodes
	Welding process	GTAW	GMAW	SMAW
<b>AMPCO® ALLOYS</b>	AMPCO® 8	AMPCO-TRODE® 10	AMPCO-TRODE® 10	AMPCO-TRODE® 10
	AMPCO® 15	AMPCO-TRODE® 10	AMPCO-TRODE® 10	AMPCO-TRODE® 10
	AMPCO® 18	AMPCO-TRODE® 150	AMPCO-TRODE® 150	AMPCO-TRODE® 160
	AMPCO® 18-13	AMPCO-TRODE® 150	AMPCO-TRODE® 150	AMPCO-TRODE® 160
	AMPCO® 18-22	AMPCO-TRODE® 150	AMPCO-TRODE® 150	AMPCO-TRODE® 160
	AMPCO® 18-23	AMPCO-TRODE® 150	AMPCO-TRODE® 150	AMPCO-TRODE® 160
	AMPCO® 21	AMPCO-TRODE® 200	AMPCO-CORE® 200	N/A
	AMPCO® 22	AMPCO-TRODE® 250	AMPCO-CORE® 250	N/A
	AMPCO® 25	AMPCO-TRODE® 300	AMPCO-CORE® 300	N/A
	AMPCO® 45	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
	AMPCO® 483	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
	AMPCO® M4	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
	AMPCOLOY® 940	AMPCO-TRODE® 940	AMPCO-TRODE® 940	
	AMPCOLOY® 83, 88, 89, 91, 95	AMPCO® BeCu	N/A	N/A
<b>Other Copper Alloys</b>	C624	AMPCO-TRODE® 150	AMPCO-TRODE® 150	AMPCO-TRODE® 160
	C630	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
	C952	AMPCO-TRODE® 10	AMPCO-TRODE® 10	AMPCO-TRODE® 10
	C954	AMPCO-TRODE® 150	AMPCO-TRODE® 150	AMPCO-TRODE® 160
	C955	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
	C958	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
	CuAl10Ni	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
	BS2901 C13	AMPCO-TRODE® 10	AMPCO-TRODE® 10	AMPCO-TRODE® 10
	BS2901 C20	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46
<b>DIN 1733 Filler Metal Alloys</b>	SG-CuAl8	AMPCO-TRODE® 7	AMPCO-TRODE® 7	N/A
	SG-CuAl10Fe	AMPCO-TRODE® 10	AMPCO-TRODE® 10	AMPCO-TRODE® 10
	SG-CuMn13Al7	AMPCO-TRODE® 40	AMPCO-TRODE® 40	AMPCO-TRODE® 40
	SG-CuAl8Ni6	AMPCO-TRODE® 46	AMPCO-TRODE® 46	AMPCO-TRODE® 46